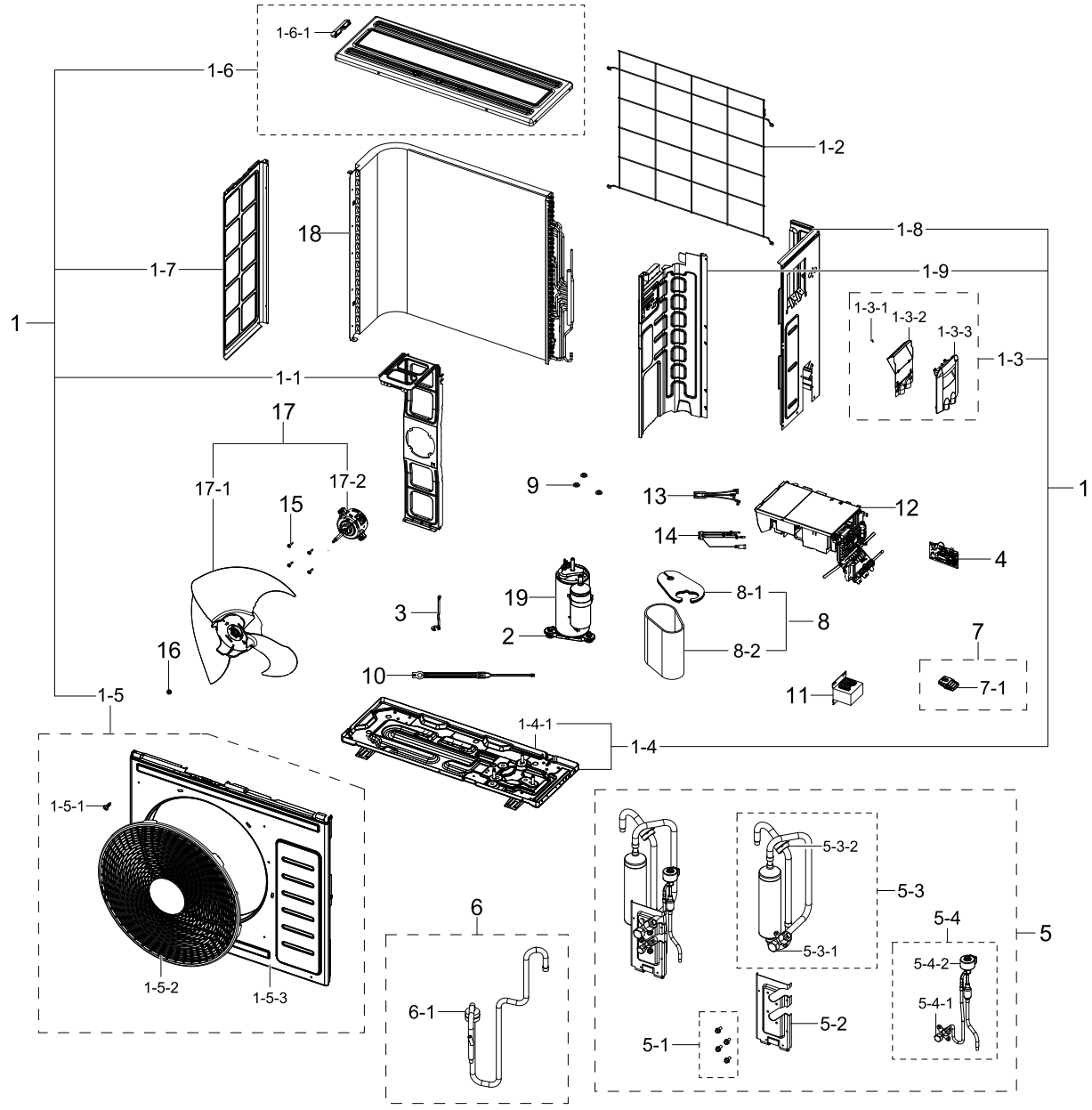
1. AC024BXSCCC/AA

AC024BXSCCC/AA

Exploded View



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Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	2		DB90-12352B	ASSY CABI OUT-MODULE; AC024BXSCCC/AA,N-P-	SNA	1
1-1	3	B0516	DB61-07067A	BRACKET MOTOR; P chassis,GI-SGCC,T1.2,W20	SA	1
1-2	3		DB63-03043B	GUARD COND-BACK; AP30M1AXXSG,MSWR,EARTH B	SA	1
1-3	3	A2635	DB90-02958G	ASSY COVER CONTROL; AF23FVAS1WK	SA	1
1-3-1	4	S0025	6002-000630	SCREW-TAPPING; PH,+,2S,M3,L8,ZPC(WHT),SWR	SA	1
1-3-2	4		DB61-05659A	PLATE-GUARD CONTROL; AF-F700A,GI-SGCC,T0.	SNA	1
1-3-3	4	C1184	DB63-10490K	COVER-CONTROL; MEMORY,ASA,T2,EARTH BROWN,	SNA	1
1-4	3	A0092	DB90-11090G	ASSY BASE OUT; New P Chassis,P39/44F,HP	SA	1
1-4-1	4		DB61-07011K	BASE-OUT; New P Chassis,SGMCC,T1,P39/44F,	SA	1
1-5	3	A0145	DB90-11092C	ASSY CABI FRONT; New P Chassis	SA	1
1-5-1	4	S0025	6002-000481	SCREW-TAPPING; TH,+,NO,2S,M4.0,L12,NI PLT	SA	1
1-5-2	4	G0153	DB63-04021A	GUARD FAN; P chassis,PP+TD20%,T2.5,EARTH	SA	1
1-5-3	4		DB64-03361A	CABINET FRONT; P chassis,GI-SGCC,T0.8,EAR	SNA	1
1-6	3		DB90-11094A	ASSY CABI TOP; AF9500N	SA	1
1-6-1	4	H0017	DB64-00967B	HANDLE-OUTDOOR; FAC,PP+TD20%,T3,W24.8,L11	SA	1
1-7	3		DB90-11257B	ASSY CABI SIDE-LF; AC018BXADCH/AA,P520	SA	1
1-8	3		DB90-12254A	ASSY CABI SIDE-RH; AC018BXADCH/AA,P520	SA	1
1-9	3	A1748	DB94-07354A	ASSY PARTITION; AF9500N	SA	1
2	2		DB92-04292A	ASSY DAMPER-GROMMET; AC036MXSCCC/AA	SA	3
3	2	S0242	DB81-00635A	SPRING ETC-SENSOR; DVM-SYSTEM,STS304,ID2.	SA	2
4	1		DB82-06663A	A/S ASSY-EEPROM-OUT; AC024BXSCCC/AA,USA,1	SA	1
5	2		DB96-24550A	ASSY VALVE; CO,AC071NXADKC/TL,CAC_CO_P_20	SA	1
5-1	3		6011-007313	BOLT-HEX; M6,L16,NI PLT,HH,SWRCH18A,Top C	SA	4
5-2	3	B0712	DB61-01593A	BRACKET-VALVE; HP-SR2371GB,GI-SGCC,T1.5,W	SA	1
5-3	3	A0045	DB96-24554A	ASSY TUBE SUCTION; AC071NXADKC/TL,CAC_CO_	SA	1

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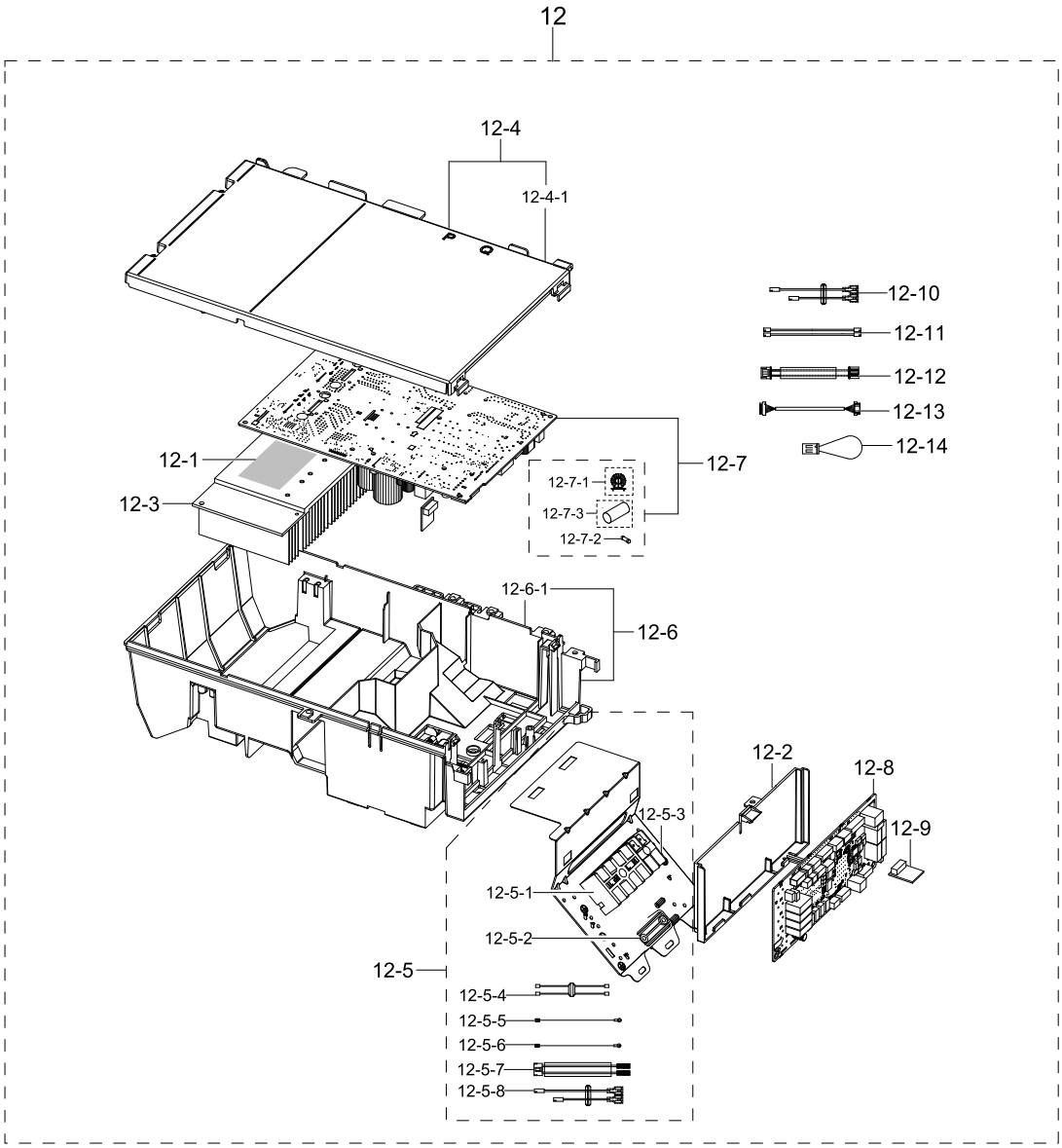
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
5-3-1	4	Z0161	DB62-09658A	VALVE SERVICE-SPINDLE; BRASS,5/8",R410A,	SA	1
5-3-2	4		DB67-70011E	WEIGHT-RUBBER; NR,T22,W36	SA	1
5-4	3		DB96-24557A	ASSY TUBE EEV; AC071NX*DKC/TL,CAC_CO_P_26	SA	1
5-4-1	4	Z0176	DB62-09652A	VALVE SERVICE-SPINDLE; A/C,BRASS,FLARE,R4	SA	1
5-4-2	4		DB62-11421C	VALVE COIL EXPAN; DC12V,COIL,1000mm,MOLDI	SA	1
6	2	A2757	DB96-24561B	ASSY TUBE DISCHARGE; AC024BXSCCC/AA,CAC,	SA	1
6-1	3		DB67-70011C	WEIGHT-RUBBER; NR,T22,W32,BLACK	SA	1
7	2		DB97-02096B	ASSY ACCESSORY; CO,SH07(09)APG,G1-PJT	SNA	1
7-1	3	R0132	DB73-00179A	RUBBER-LEG; G-PJT,NR,50	SA	4
8	2		DB94-08872A	ASSY FELT-MODULE; CAC Q,DB63-03196A, DB63	SNA	1
8-1	3		DB63-03196A	FELT-COMP TOP IN; -,CLOTH/EVAR/FELT,T9,-,	SA	1
8-2	3		DB63-03197A	FELT-COMP SIDE; -,CLOTH/EVAR/FELT,T9,W575	SA	1
9	2	S0018	DB60-30028A	NUT-FLANGE; HWH,M8,ZPC(WHT),SWRCH18A,P1.2	SA	3
10	2		DB47-00073F	HEATER COMP; AC230V,20W,-,360,L700,-,YH39	SA	1
11	2		DB27-00100A	COIL HARMONIC; 5mH,86.0x94.5xTmm,20A,-	SA	1
12	2		DB92-05180A	ASSY PBA KIT-OUT MODULE; OUTDOOR,AC5000B,	SNA	1
13	2	A2508	DB93-11274B	ASSY CONNECTOR WIRE-COMP OUT; 3,3343,14,R	SA	1
14	2	A2902	DB95-05268A	ASSY THERMISTOR OUT; SMH200-H08H3,L450,10	SA	1
15	2	S0019	DB60-00150A	SCREW-SPECIAL; HWH,M4,L26,ZPC(WHT),SWRCH1	SA	4
16	2		DB60-00405A	FASTENER-WASHER; RC100ZHXEA,SWRCH10A,M8	SA	1
17	2		DB94-09012A	ASSY FAN OUT-MODULE; ASSY FAN PROPELLER D	SNA	1
17-1	3		DB94-04381A	ASSY FAN PROPELLER; DVM S ECO,520	SA	1
17-2	3		DB31-00683A	MOTOR BLDC FAN; DB31-00579,830,310V,125W	SA	1
18	2		DB96-24587A	ASSY COND-MODULE; P,L892.8mm	SA	1
19	2		UG4T200FUAE4SG	RCP,COMP,RCP,,R410A; RCP,COMP,RCP,,R410A		1

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2. ASSY PBA KIT-OUT

ASSY PBA KIT-OUT

Exploded View



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Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
12	2		DB92-05180A	ASSY PBA KIT-OUT MODULE; OUTDOOR,AC5000B,	SNA	1
12-1	3		0205-000178	GREASE-SILICON; YG6111,WHITE, for assembl	SA	0
12-2	3		DB61-07235A	CASE PCB; NEW #3 CONTROLLER,ABS,T2,L185.3	SA	1
12-3	3	H0034	DB62-12477A	HEAT SINK; INV PF3,Al,T5,W195,L95,SILVER,	SA	1
12-4	3	A2635	DB90-08242C	ASSY COVER CONTROL; 18Y FAC	SA	1
12-4-1	4		DB63-02817A	COVER-CONTROLLER; AFN-SD232T*,ABS,T2.3,W3	SA	1
12-5	3		DB90-11224A	ASSY PLATE-CONTROL; NEW #3 CONTROLLER	SA	1
12-5-1	4		DB37-00033D	TERMINAL BLOCK; DAF-4P-M,MELAMINE,300V,25	SA	1
12-5-2	4	H0344	DB61-00250A	HOLDER-WIRE CLAMP; AF25M9970DBX,PA66+GF25	SA	1
12-5-3	4	T0179	DB65-00274A	TERMINAL BLOCK; TERMINAL BLOCK,Polycarbon	SA	1
12-5-4	4		DB93-05434G	ASSY CONNECTOR WIRE-SN; 2,1015,18,BRN,ST7	SA	1
12-5-5	4	A0646	DB93-10906A	ASSY CONNECTOR WIRE-EARTH; 1,1015,18,YEL/	SA	1
12-5-6	4	A0646	DB93-10906B	ASSY CONNECTOR WIRE-EARTH; 1,1015,18,YEL/	SA	1
12-5-7	4	A2934	DB93-16402A	ASSY CONNECTOR WIRE-COMM; 2,1007,22,RED,Y	SA	1
12-5-8	4	A0664	DB93-16973A	ASSY CONNECTOR WIRE-POWER; 2,1015,14,BRN,	SA	1
12-6	3		DB90-11249A	ASSY CASE CONTROL; NEW 3# CONTROLLER	SA	1
12-6-1	4	C0230	DB61-07236A	CASE CONTROL; NEW #3 CONTROLLER,ABS,T2,L3	SA	1
12-7	3		DB92-04027E	ASSY PCB INVERTER; INVERTER,PF3_17S,160mm	SA	1
12-7-1	4	C0603	DB27-00078A	COIL CHOKE; 12mH,20A,28.5x21,Mn-Zn,4,DIP	SA	1
12-7-2	4		3601-001652	FUSE-AXIAL LEAD; 250V,30A,TIME-LAG,CERAMI	SA	1
12-7-3	4	WE0174	2401-006185	C-AL; 390uF,20%,400V,WT,BK,25.4x60mm,10mm	SA	4
12-8	3	A0743	DB92-05165A	ASSY PCB MAIN-OUT; SML_MAIN_ABOV,CAC_AC50	SA	1
12-9	3		DB93-12483A	ASSY PCB SUB-EEPROM; SUB,DVMPLUS4 UP,20*2	SA	1

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No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
12-10	3	A0630	DB93-10905B	ASSY CONNECTOR WIRE-COMP; 3,1015,14,RED,M	SA	1
12-11	3	A2610	DB93-15320A	ASSY CONNECTOR WIRE-REACTOR; 2,1015,16,WH	SA	1
12-12	3	A0664	DB93-16974A	ASSY CONNECTOR WIRE-POWER; 2,1015,18,BRN,	SA	1
12-13	3		DB93-17033A	ASSY CONNECTOR WIRE-DC SIGNAL; 8,2095,26,	SA	1
12-14	3		DB93-17517A	ASSY CONNECTOR WIRE-HIGH PRESSURE POWER;	SA	1

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